

Programmer/Machinist

Job Duties

- Reading and understanding the Job Traveler (Including Router)/ Customer Specifications.
- Know GD&T codes
- Excels in different machine threading
- Makes adjustments in the machining programs
- Deburr and polish parts
- Knows how to modify programs without assistance
- Knows how to do Setups without or assistance
- Works and comfortable with tight tolerance
- Realized he/she needs to make adjustments on a program for the quality and output purposes
- Mark parts with marker to maintain traceability.
- Fill out Inspection documents.
- Read programs correctly
- Excels in machining
- Knows different types of raw material and it's effects on machine types
- Can work efficiently on 2 machines (Mill/Lathe or Manual)
- Identify pallets for next PO. using cones.
- Identify parts in sequence
- Inspect parts and make adjustments when necessary
- Responsible moving parts to the next process on the router
- Follow the quality standards and fillout appropriate paperwork correctly
- Maintain Daily Machine preventative maintenance in accordance to Gretna's standards
- Works efficiently and brings upper management new ideas if he/she sees room for improvement
- Follow Company Safety guidelines and brings and takes protocol if he/she sees anything unsafe.
- Set up machines according to drawings
- Insert metal into machines, either manually or with a hoist.
- Have knowledge of Gibbs Cam,Mastercam,CNC Machines including CNC Horizontal Lathes
- Machine parts with accurate tolerance
- Test and compare finished work pieces to specifications
- Remove and replace dull cutting tools
- Remove finish products and smooth rough edges and imperfections.

Qualifications:

- Has his/her own tools, more than what is required
- Interpretation of Drawings.
- Know basic of machine tooling and geometrics
- Excels in Math, Geometry, and Geometrics
- Excels in measurements (Metrology)
- Able to work in a team and get along with co- workers.
- Attention to detail, especially documentation.
- Must Know math well
- Be able to work flexible hours.
- Ability to multi task and Prioritize work.
- Prioritizing skills and ability to follow instructions.
- Responsible, organized, reliable, and punctual.

This job description is not intended to be all-inclusive. Employee may perform other related duties as necessary to meet the ongoing needs of the company